

Guards

CRITICAL DIMENSIONS FOR PERFECT FIT		 Critical dimensions ensure a perfect fit on your MacDon machine every time, allowing for minimal downtime and quick replacements Perfect fit guarantees optimal cutting performance and extended wear Provides perfect guard fit up with cutter bar poly, resulting in proper mounting with the cutter bar
DOUBLE HEAT TREATED CUTTING SURFACES	17	 Cutting surface is induction hardened providing targeted hardening in high contact areas, resulting in a superior cutting performance Harder and more durable than traditional hardening methods provides for higher impact strength and wear resistance
THRU HARDENED FORGED STEEL		 Provides extremely durable metal core throughout which allows for increased wear life and durability Thru hardening process results in sharper cutting edges, harder wear surface across entire guard and thinner end points, guiding crop precisely into cutting surfaces
OPTIMIZED CROP GUIDING TANG DESIGN		 Shape of the pointed guard is designed to separate the crop as well as maximize cutting surface to provide superior cutting performance Guard tang is engineered to maintain the proper clearance to get the most from your MacDon knife sections
ADJUSTABLE AND SELF CLEANING STUB GUARD		 Fully adjustable hold down maintains tight clearance between guard and section Self-cleaning guards are less likely to plug the knife in tough crops such as grasses and canola

Guards

1-SERIES GUARD



2-SERIES GUARD



1-SERIES & 2-SERIES DIFFERENCES

2-Series Guards are not compatible with older generation MacDon headers.

2-SERIES GUARDS

- 286315 Pointed Standard Knife Guard
- 286316 Pointed End Knife Guard
- 286329 Pointed Guard Hold Down
- 286332 Pointed Center Knife Guard Top (DK Drive Header Only)
- **286317** Pointed Center Knife Guard Bottom (DK Drive Header Only)
- 286318 PlugFree™ Standard Knife Guard
- **286319** PlugFree[™] End Knife Guard
- 286330 PlugFree[™] Guard Hold Down
- 286331 PlugFree™ End Guard Hold Down
- 286333 PlugFree[™] Center Knife Guard Top (DK Drive Header Only)
- 286320 PlugFree[™] Center Knife Guard Bottom (DK Drive Header Only)

1-SERIES GUARDS

- 118344 Double Heat Treated Pointed Guard
- 118484 Single Heat Treated Pointed Guard
- 118301 Left Hand End Guard
- 118302 Right Hand End Guard
- 118345 No Knife Ledgers (For Drive End)
- 34359 Double Heat Treated Top Stub Guard
- 118346 Double Heat Treated Bottom Stub Guard
- **135586** Single Heat Treated Top Stub Guard
- 135575 Single Heat Treated Bottom Stub Guard
- 118351 Sheet Metal Top Stub Guard

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